



Outer casing Ø mm	Distance A between casings mm			
90 - 225	150			
250 - 560	250			
630 - 1400	300			

BELOW GROUND TRENCH PIPE WORK SIZES (PRE INSULATED SINGLE PIPE)

140mm pipe work x 2 = 100 + 140 + 150 + 140 + 100 = 630mm x 340mm

200mm pipe work x 2 = 100 + 200 + 150 + 200 + 100 = 750mm x 400mm

250mm pipe work x 2 = 100 + 250 + 150 + 250 + 100 = 850mm x 450mm

315mm pipe work x 2 = 100 + 315 + 150 +315 + 100 = 980mm x 515mm

EXPOSED

140mm pipe work x 2 = 140 + 150 + 140 = 430mm x 340mm

250mm pipe work x 2 = 250 + 150 + 250 = 650mm x 450mm

PRE INSULATED SINGLE PEX PIPE SIZES

25mm = 110mm PRE INSULATED PIPE WORK

32mm = 90mm PRE INSULATED PIPE WORK

40mm = 110mm PRE INSULATED PIPE WORK

PRE INSULATED SINGLE PIPE SIZES

25mm = 125mm PRE INSULATED PIPE WORK

32mm = 140mm PRE INSULATED PIPE WORK

40mm = 140mm PRE INSULATED PIPE WORK

80mm = 200mm PRE INSULATED PIPE WORK

90mm = 250mm PRE INSULATED PIPE WORK

150mm = 315mm PRE INSULATED PIPE WORK

RISER PIPE WORK SIZES (PRE INSULATED SINGLE PEX PIPE)

110mm pipe work x 2 = 110 + 100 + 110 = 320mm x

## PexFlex single pipe, PN 6 Component No. 2100

PEX service pipe		Series 1 Outer casing		Series 2 Outer casing		Series 3 Outer casing	
ø out. mm	Wall thick.	ø out. mm	Wall thick.	ø out. mm	Wall thick.	ø out.	Wall thick
20	2.0	77	2.2	90	2.5	110	2.5
25	2.5	77	2.2	90	2.5	110	2.5
32	2.9	77	2.2	90	2.5		
40	3.7	90	2.5	110	2.5		
50	4.6	110	2.5	125	2.5		
63	5.8	125	2.5	140	3.0		
75	6.9	140	3.0	160	3.0		
90	8.2	160	3.0		1		
110	10.0	160*	3.0				

<sup>\*</sup> Series 0. Note! Preinsulated components have casing pipes ø 180 mm.

## PIPE WORK STRATEGY

Plant room = heavy grade steel

Below ground = pre insulated single steel pipe work

Maisonette run offs = pre insulated single PEX pipe work

Risers = pre insulated single PEX pipe work (earthing & bonding, and corrosion against damp risers)

Riser run offs = Convert from PEX pipe work to medium grade steel insulated and bonded within dwelling